

5/15

DART AEROSPACE LTD	Work Order :	22657
Description: Console Side LH (407 Hi-Slope),	Part Number:	D2604-1
Note: Issue with Part Number D2604-2		
Drawing: D2604 Rev. A1	Qty:	9 <i>to</i>

Step	Location	Procedure	By	Date	QTY
1	EXPEDITING	Issue W/O	<i>HA</i>	05.03.09	10
2	HAAS	Cut Blank per template DT 8247 <i>Note: 1 Blank makes: D2604-1 (Qty: 1), D2604-2 (Qty: 1)</i> Material: .040 - 2024-T3 Batch <i>M1641</i>	<i>En</i>	05/04/07	16
3	HAAS	Machine per folio D2604	<i>En</i>	05/04/07	16
4	QC	Inspect Level 2	<i>En</i>	05/04/07	16
5	METAL	Form per Dwg D2604	<i>En</i>	05/04/07	16
6	FP	<i>Chemical Conversion (COST AS PER DART Q=I)</i>	<i>ml</i>	05-04-15	9
6	QCS	Inspect <i>Level 7 WORK TO STEP #5B</i>	<i>18</i>	05-04-15	9
7	STORES	Identify and stock	<i>ml</i>	05-04-15	9
8	EXPEDITING	Close W/O Cost / part <i>20.29 SAC 05/04/19 (9)</i>	<i>HA</i>	05.04.20	9

Rev	Date	Change	Revised By	Approved
A	96.07.27	New Issue		
B	98.05.08	Added drawing revision	KB	
C	98.11.25	Added Inspection Levels, Jig numbers	DM	

MANUFACTURER RELEASE CERTIFICATION

D.O.T Approval 9-89

The aeronautical product described hereon conforms to approved type design data and is in a condition for safe operation.

Authorized Inspector

Date

3b	GA	Deburn	2	05-04-11	10
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR: 22657		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/04/12	5	1 part was snap bend over tolerance	<i>[Signature]</i>	Clashy	<i>[Signature]</i> 05/04/13	<i>[Signature]</i> 05/04/13	<i>[Signature]</i> 05/04/12	<i>[Signature]</i> 05/04/13

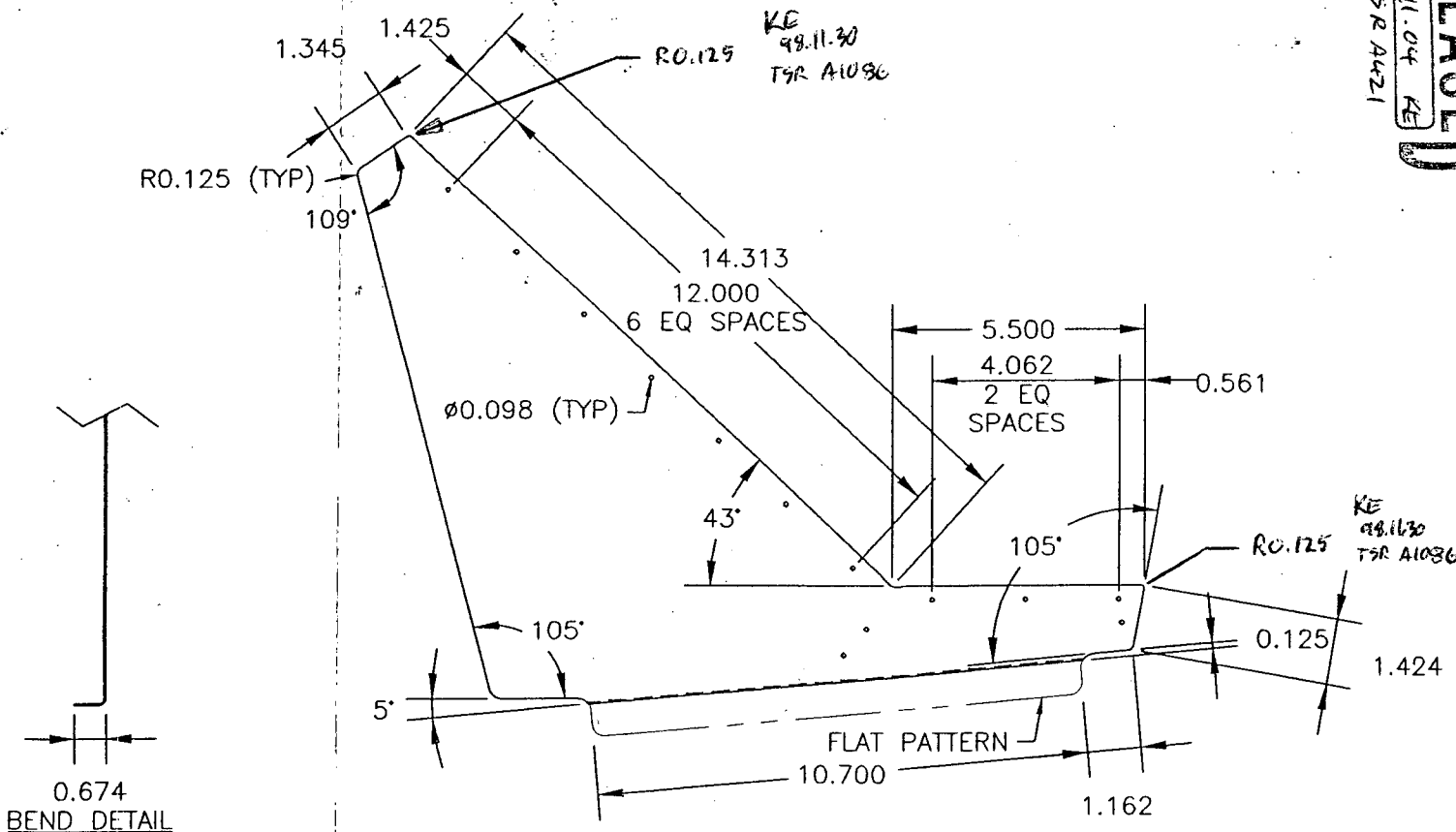
Part No: D2604-1 PAR #: _____ Fault Category: Prod / FAB + 155 NCR: Small-med. Yes No DQA: [Signature] Date: 15/04/13

NOTE: Date & initial all entries QA: N/C Closed: [Signature] Date: 05.04.20


COPIES ISSUED

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>KE</i>	APPROVED <i>st</i>	DRAWING NO. D2604	REV. A SHEET 1 OF 1
DATE 97.10.24		TITLE CONSOLE SIDE SCALE 1:4	
A	97.10.24	D2604 WAS D206-547-23/ -24	
AI	<i>wet</i> 02.06.04	ADD FINISH	

RELEASED
97.11.04 KE
TSR A421



MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK
PROFILE CONTROLLED BY FOLIO H2604
BEND RADIUS 0.093

FINISH: CHEMICAL CONVERSION COAT PER DART Q51 Q05 4.1 

D2604-1 SHOWN

D2604-2 OPPOSITE

SHOP COPY

REPORT
ENDING

UNCLASSIFIED COPY

SUBJECT: T1 Assignment
PRIORITY NOTICE

WORK ORDER

NO. 22657

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 08, 2005
03:17 pm

Work Order No	:	0022657	Department Code:	
Project Name	:	D2604-1	Burden Flags	: NNNNNNNN
Project For	:	WK515	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D2604-1	Invoice Number	:
Description	:	407 Hi Console Side LH	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	10	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	03-08-05		
Est Finish Date	:	04-06-05	Est Margin	: 0.000%
Act Finish Date	:		Actual Margin	: 0.000%
Drawings Req'd	:	No		
Ok for Approval	:			
Approval Rec'd	:		\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
=====					
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

